Stoppage/Malfunction	Probable Cause	Action/Remedy
Failure to feed ammunition.	Lack of lubrication of operating parts.	Clean and lubricate parts.
	Defective or worn parts.	• Replace parts.
	Short recoil.	• See 'short recoil' under stoppage/malfunction list.
Failure to chamber ammunition.	• Lack of lubrication of operating parts.	Clean and lubricate parts.
	Dirty chamber.	Clean chamber.
	Defective ammunition.	Replace ammunition.
Failure to lock bolt.	 Lack of lubrication of operating parts. 	Clean and lubricate parts.
	Dirty chamber.	Clean chamber.
	 Dirty locking recesses. 	• Clean recesses.
	Weak op rod spring.	Replace op rod spring.
Failure to fire ammunition.	 Defective ammunition. 	Replace ammunition.
	Defective firing pin.	• Replace firing pin.
ummumtion.	Defective trigger housing group.	Repair trigger housing group.
Failure to unlock bolt.	Dirty chamber.	Clean chamber.
	• Lack of lubrication of operating parts.	Clean and lubricate parts.
	• Insufficient gas.	• Tighten gas cylinder lock screw, and/or clean or replace worn parts.
	Follower arm pin worn.	• Replace follower arm pin; verify pin hole diameter.
	 Follower arm bent or out of tolerance. 	Replace follower arm.
Egilura to autroat anont	Dirty chamber.	Clean chamber.
Failure to extract spent cartridge case.	Defective ammunition.	Replace ammunition.
	Broken extractor.	Replace extractor.
Failure to eject	Broken ejector or spring.	Replace ejector or spring.
cartridge case.	Short recoil.	See 'short recoil' under stoppage/malfunction list.
Failure to cock	 Defective trigger housing group. 	Repair trigger-housing group.
hammer.	Short recoil.	• See 'short recoil' under stoppage/malfunction list.
	Deformed cartridge clip.	Replace.
Cartridge clip inserts	Broken clip ejector.	• Replace.
with difficulty.	• Interference between bullet guide and follower arm.	Replace bullet guide or follower arm.
	• Undersized or out of round op rod piston.	Replace op rod assembly.
	Oversized gas cylinder.	Replace.
	 Undersized barrel at gas port. 	Rebarrel firearm.
	Carbon in gas cylinder.	• Clean.
	Carbon or foreign matter in gas port of	• Clean.
Short recoil (op rod does not fully cycle).	barrel.	. D
	Op rod assembly binding.	 Replace op rod assembly if damaged, or relieve wood from gun stock assembly, where op rod binds on wood.
	Leak in gas cylinder lock screw with	 Replace gas cylinder look screw with valve.
	valve.	
	Defective op rod spring.	Replace op rod spring.
	Bolt binding.	Remove burs from bolt.
Bolt fails to close tightly.	Distorted or damaged receiver.	Repair or replace receiver.
	• Extractor does not open enough to pass over rim of cartridge.	Clean bolt assembly.
	 Op rod assembly binding. 	Replace op rod or relieve wood from stock assembly
		where op rod binds on wood.
	Weak or broken op rod spring.	• Replace op rod spring.
	• Rust or dirt in chamber.	Clean barrel chamber.
	Damaged cartridge, or frozen ejector.	Repair or replace ejector.
	Damaged/deformed bolt and/or receiver	Replace bolt or receiver.
	Insufficient headspace.	• Replace bolt assembly by selective fit or headspace.

Stoppage/Malfunction	Probable Cause	Action/Remedy
	Insufficient radii or burs on op rod catch	Repair or replace op rod catch or op rod assembly.
Bolt does not release	or op rod hooks.	
when clip is latched.	Bullet guide low at accelerator bearing	Replace bullet guide.
	point.	
Bolt releases before clip is latched. Premature cartridge clip ejection.	Worn or broken clip latch.	• Replace clip latch.
	Worn or broken clip latch spring.	• Replace clip latch spring.
	Excessive radii on op rod catch or op rod	• Replace op rod catch or op rod assembly.
	assembly	
	Bullet guide high at accelerator bearing point.	Replace bullet guide.
	Worn cartridge clip detents.	Replace cartridge clip.
	Weak clip latch spring.	Replace clip latch spring.
	Worn clip latch.	Replace clip latch.
	Bent follower rod.	Replace follower rod.
	Worn follower rod forks.	Replace follower rod.
	Worn or deformed op rod catch.	Replace op rod catch.
	Worn follower arm.	Replace follower arm.
	Follower rod rubs on op rod catch.	• Replace follower rod, clip latch, or op rod catch.
Bolt fails to be held	Bolt does not move sufficiently rearward.	See 'short recoil' under stoppage/malfunction list.
rearward after firing	Binding clip latch.	Replace clip latch.
last round of clip and	Arm or op rod catch bent or deformed.	Replace op rod assembly.
clip held inside of rifle		
jammed by bolt.		
	Low power, causing short recoil. What are a second as a seco	Correct 'short recoil' stoppage/malfunctions list.
Failure to eject spent	Weak, missing, or frozen ejector spring. Figgton binds	Replace ejector spring. Clean halt righter anguing on remove hurs from ejector.
cartridge case.	Ejector binds.Short recoil.	Clean bolt ejector opening or remove burs from ejector. Clean ass port Poplace on red assembly or believel.
	• Short recon.	• Clean gas port. Replace op rod assembly or helical spring.
Failure to eject	Clip ejector worn, weak, or broken.	• Replace.
cartridge clip.	 Op rod catch deformed or broken. 	Replace op rod catch.
	Plugged gas port.	• Clean gas port.
F 11 61 1	• Loose gas cylinder.	• Replace gas cylinder.
Failure of bolt to open	Barrel undersize at gas port area.	Replace barrel.
after firing.	Gas cylinder lock screw with valve fails	Replace gas cylinder lock screw with valve.
	to close.	
	Light indent on primer.	Replace hammer spring.
Failure to fire.	 Inadequate firing pin protrusion. 	Replace firing pin.
	Hammer spring housing damaged.	Replace hammer spring housing.
Pressure on trigger	Deformed trigger, pin, or hammer.	• Replace defective trigger, pin or hammer.
does not release		
hammer. One or more live	• On god occombly goldsons to a complete	• Danloos on red cotch and/or built to ide
cartridges ejected with	Op rod assembly releases too soon when clip is inserted.	Replace op rod catch and/or bullet guide.
clip.	Chp is hisericu.	
Op rod assembly disen-	Worn op rod lug or kinked op rod spring.	Replace op rod assembly or op rod spring.
gages from bolt while	Receiver op rod guide rail excessively	Replace receiver or rebuild receiver guide rail.
firing.	worn.	T with the second secon
	Defective ammunition.	• Replace.
Slam fire or out of	Wrong ammunition.	• Replace.
battery fire.	Incorrect barrel chamber dimensions	Properly headspace or rebarrel and headspace.
	(headspace).	_